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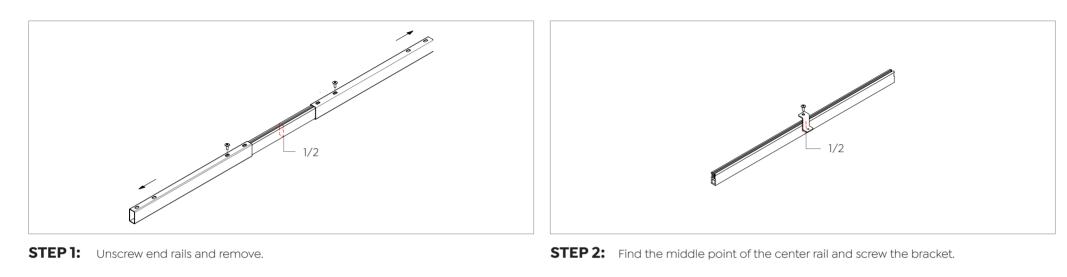
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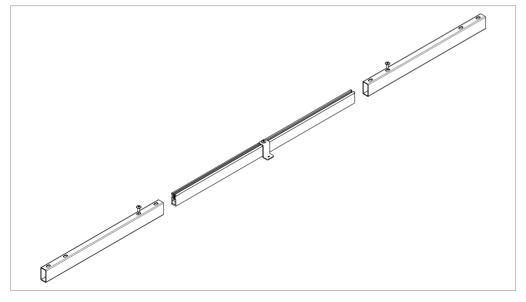
Assembly Instructions

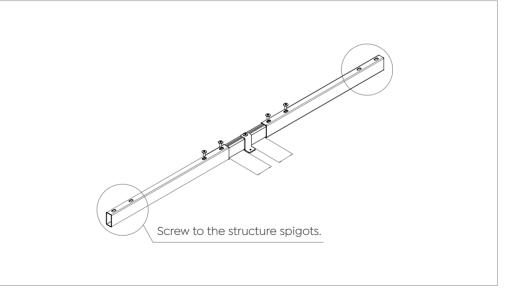


Extendable Rails

**Plantation** Extendable Rails







- **STEP 3:** Use the center as reference to position both ends back into the center rail symmetrically.
- **STEP 4:** Screw the end rails to the center rail once achieved the desired length.

Assembly Instructions - Round Tables 600D



Assembly Instructions - Round Tables 600D



**STEP1:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 2.



**STEP 2:** Fix the leg to the worktop using 4 x 23 mm self-tapping screws per leg.



**STEP 3:** Turn the table over.

Assembly Instructions - Round Tables 900D



Assembly Instructions - Round Tables 900D



**STEP 1:** Fix 1x angle brack to each leg using 2 x M12 bolts.

**STEP 2:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 3.



**STEP 3:** Fix the leg to the worktop using 4 x 23 mm self-tapping screws per leg.

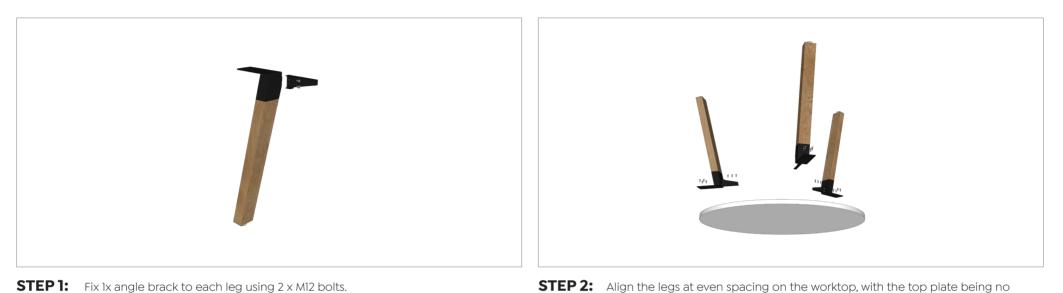




Assembly Instructions - Round Tables 1050D



Assembly Instructions - Round Tables 1050D



**STEP 2:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 3.



**STEP 3:** Fix the leg to the worktop using 4 x 23 mm self-tapping screws per leg.



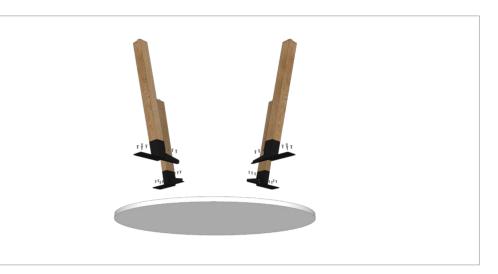
Assembly Instructions - Round Tables 1200D



Assembly Instructions - Round Tables 1200D



**STEP 1:** Fix 1x angle brack to each leg using 2 x M12 bolts.



**STEP 2:** Align the legs at even spacing on the worktop, with the top plate being no closer than 5 mm from the edge of worktop. Mark each leg location for easy fixing in step 3.



**STEP 3:** Fix the leg to the worktop using 4 x 23 mm self-tapping screws per leg.





Assembly Instructions - Round Tables 1500D



Assembly Instructions - Round Tables 1500D



**STEP 1:** Fix 1x rail receiver to each leg using 2 x M12 bolts. Fix 2x rail receivers to the centre rail using 2 x M12 bolts.



**STEP 2:** Connect centre rail, 2x short rails, 4 x legs together as shown.





- **STEP 3:** Align frame with worktop and fix down using 4 x 23 mm screws per leg and 4 x 70 mm screws for the rails.
- **STEP 4:** Use 2 persons to turn the table over to be the correct way up.





Assembly Instructions - Meeting Table 4 Leg



Assembly Instructions - Meeting Table 4 Leg

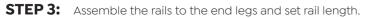


**STEP 1:** Assemble 2x end leg frames to the legs. Total 6 x M12 per leg.



**STEP 2:** Assemble the rail receivers to the crossbar.







**STEP 4:** Fix worktop to frame using 4 x 23mm screw per leg, 1 x 23mm screw per rail.

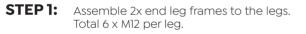
Assembly Instructions - Meeting Table 6 Leg



Assembly Instructions - Meeting Table 6 Leg



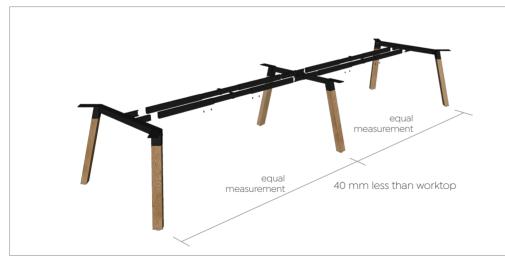




**STEP 2:** Assemble the rail receivers to the crossbar.



**STEP 3:** Assemble the mid leg using bolts provided in the spreader bar kit. Mount the rail to the centre mounting point.



**STEP 4:** Assemble the rails to the end legs and set rail length.

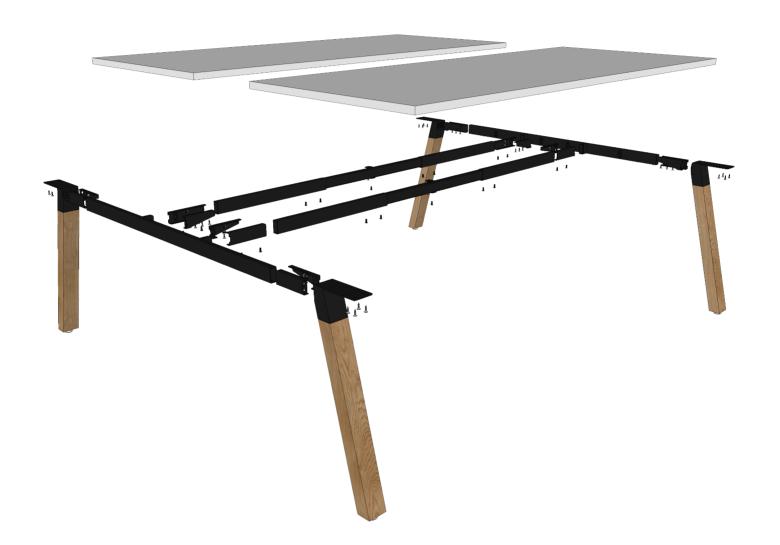


**STEP 5:** Fix worktop to frame using 4 x 23mm screw per leg, 1 x 23mm screw per rail.



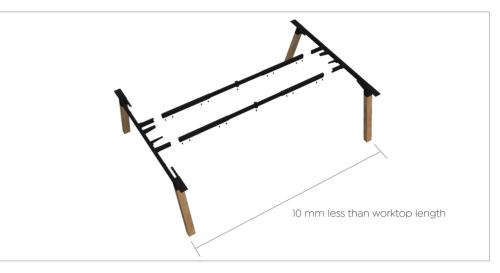


Assembly Instructions - Desking 2 DSD



Assembly Instructions - Desking 2 DSD





STEP 1: Assemble 2x end leg sets as above, including assembling the rail receivers to the STEP 2: Fit rails to end frames and set length to fit worktops. crossbar.







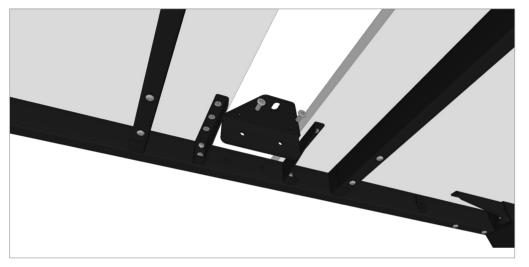
**STEP 3:** Align worktops to frame, recommended spacing is 5 mm overhang on the ends and central gap to suit screen type. (S50 = 52 mm, epanel = 20 mm, R18 = 20 mm)

**STEP 4:** Fix worktop to frame using 4 x 23mm screw per leg, 2 x 23mm screw per rail.

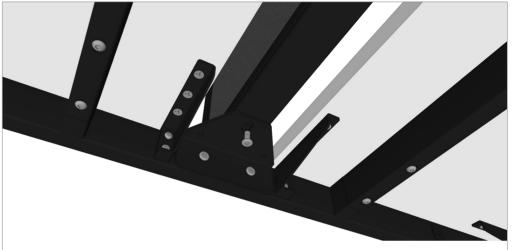
Assembly Instructions - 2DSD Studio50 Screen



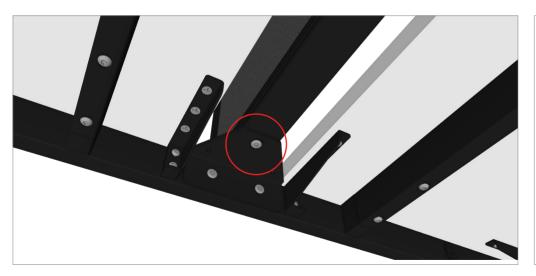
Assembly Instructions - 2DSD Studio50 Screen



**STEP 1:** Fix AXSB bracket to end frame and tighten.



**STEP 2:** Rest the screen panel on bracket so the end of the screen is equal distance from each end of the setting.



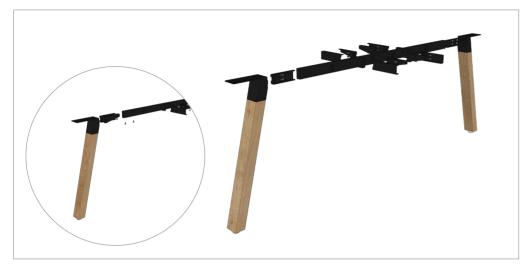


**STEP 3:** Fix the screen down tightly to the bracket.

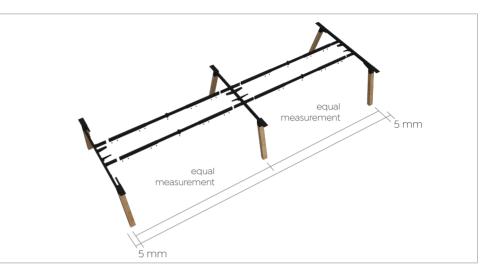
Assembly Instructions - Desking 4 DSD



Assembly Instructions - Desking 4 DSD



**STEP 1:** Assemble 1x mid leg set including assembling rail receivers to the crossbar.



**STEP 2:** Fit rails and 5 mm set worktop length to 10 mm less than the overall length.

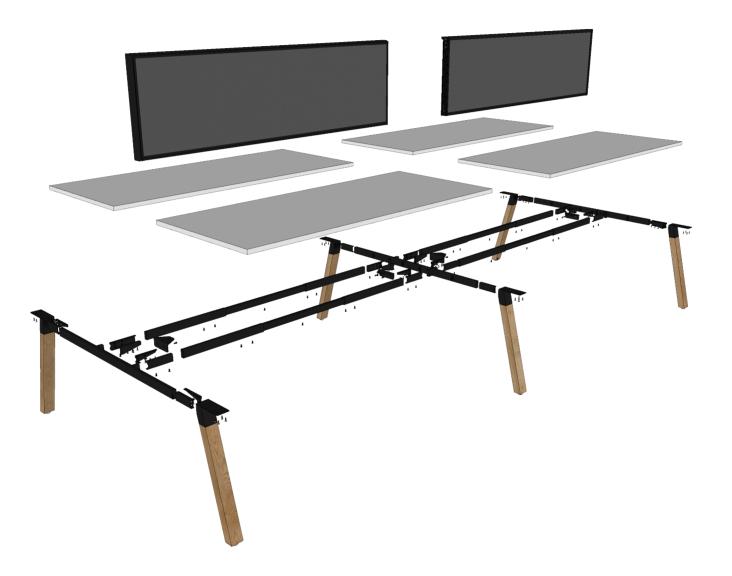




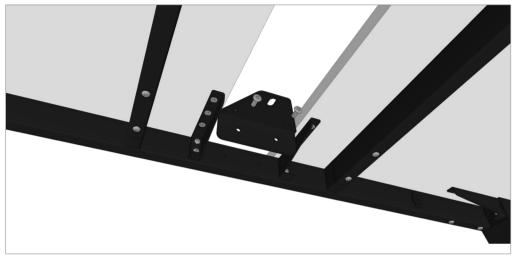
**STEP 3:** Align worktops to frame recommended spacing is 5 mm overhang on the ends and central gap to suit screen type. (S50 = 52 mm, epanel = 20 mm, R18 = 20 mm)

**STEP 4:** Fix worktop to frame using 4 x 23mm screw per leg, 2 x 23mm screw per rail.

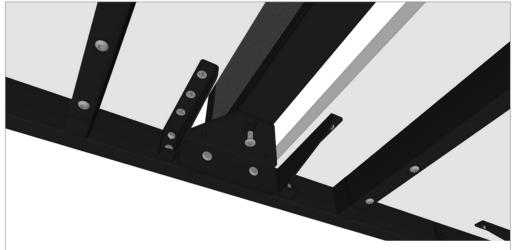
Assembly Instructions - 4DSD Studio50 Screen



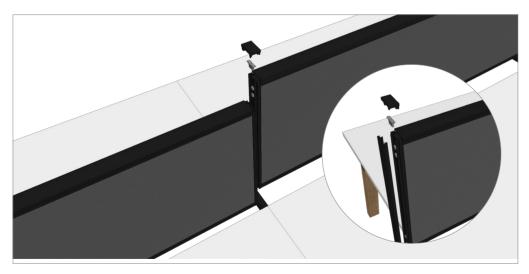
Assembly Instructions - 4DSD Studio50 Screen Same Instructions for 6DSD w/ Studio50 Screen



**STEP 1:** Fix AXSB bracket to end and mid frame and tighten.



**STEP 2:** Rest the screen panel on bracket so the end of the screen is equal distance from each end of the setting.



**STEP 3:** Connect the middle screens and panel finish as per normal studio assembly.



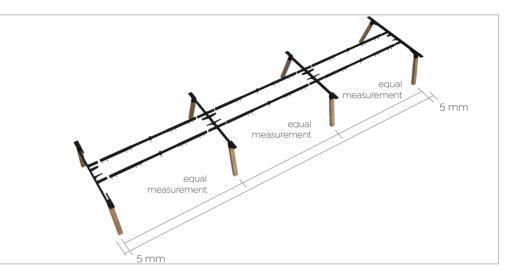
Assembly Instructions - Desking 6 DSD



Assembly Instructions - Desking 6 DSD



**STEP 1:** Assemble 1x mid leg set including assembling rail receivers to the crossbar.



**STEP 2:** Fit rails and 5 mm set worktop length to 10 mm less than the overall length.





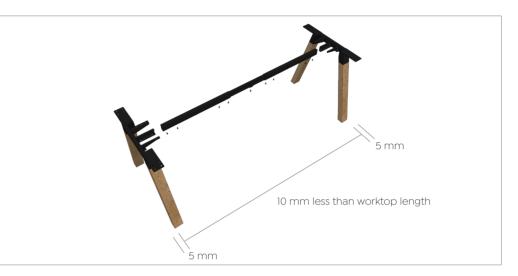
- **STEP 3:** Align worktops to frame recommended spacing is 5 mm overhang on the ends and central gap to suit screen type. (S50 = 52 mm, epanel = 20 mm, R18 = 20 mm)
- **STEP 4:** Fix worktop to frame using 4 x 23mm screw per leg, 2 x 23mm screw per rail.

Assembly Instructions - Desking Straight Desk

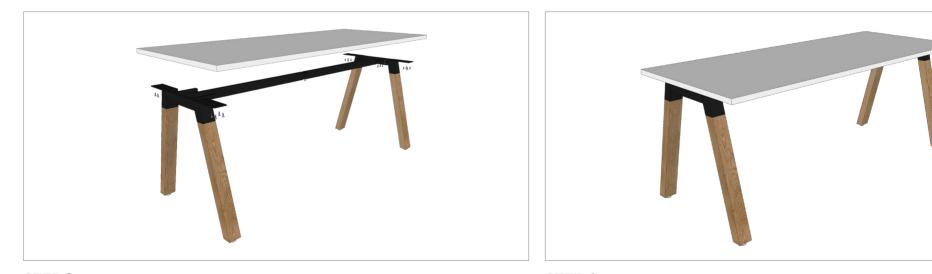


Assembly Instructions - Desking Straight Desk



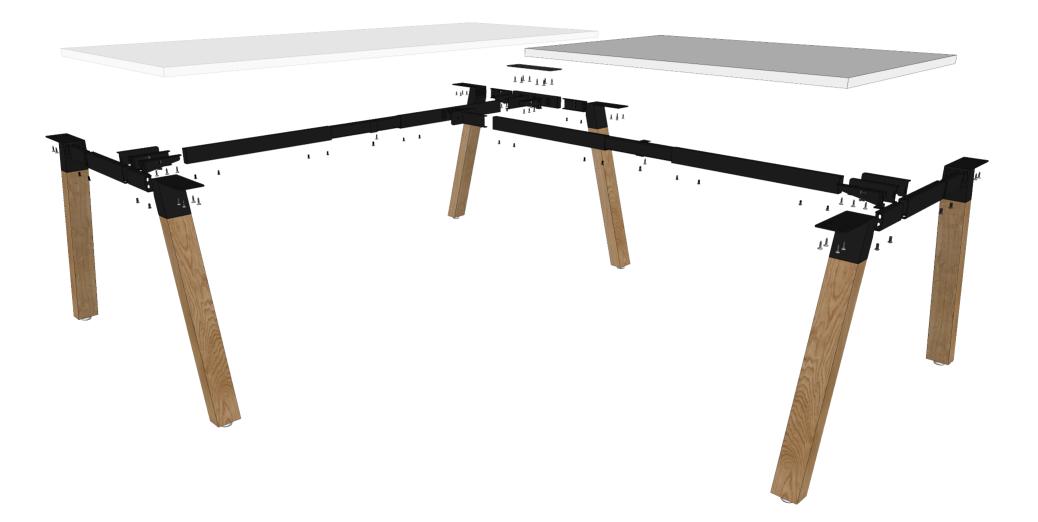


STEP 1: Assemble 2x end leg sets as above, including assembling the rail receivers to the STEP 2: Fit rails to end frames and set length to fit worktops. crossbar.



STEP 3: Align worktops to frame recommended spacing is 5 mm overhang on the ends. STEP 4: Fix worktop to frame using 4 x 23mm screw per leg, 2 x 23mm screw per rail.

Assembly Instructions - Desking Desk w/ Return



Assembly Instructions - Desking Desk w/ Return



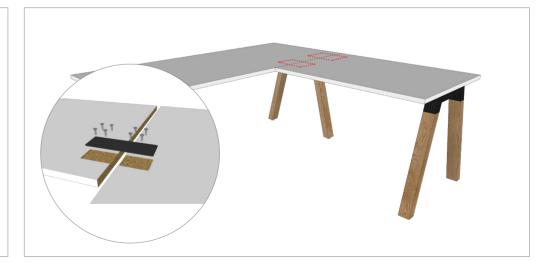
**STEP 1:** Follow straight desk instructions, then assemble 1x additional end leg.



**STEP 2:** Align main desk worktop and fit off.



- **STEP 3:** a.) Fit end leg to return top at 5mm off the end of worktop.
  - **b.)** Fix the return bracket to the main worktop, making sure the join between the tops is tight.







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