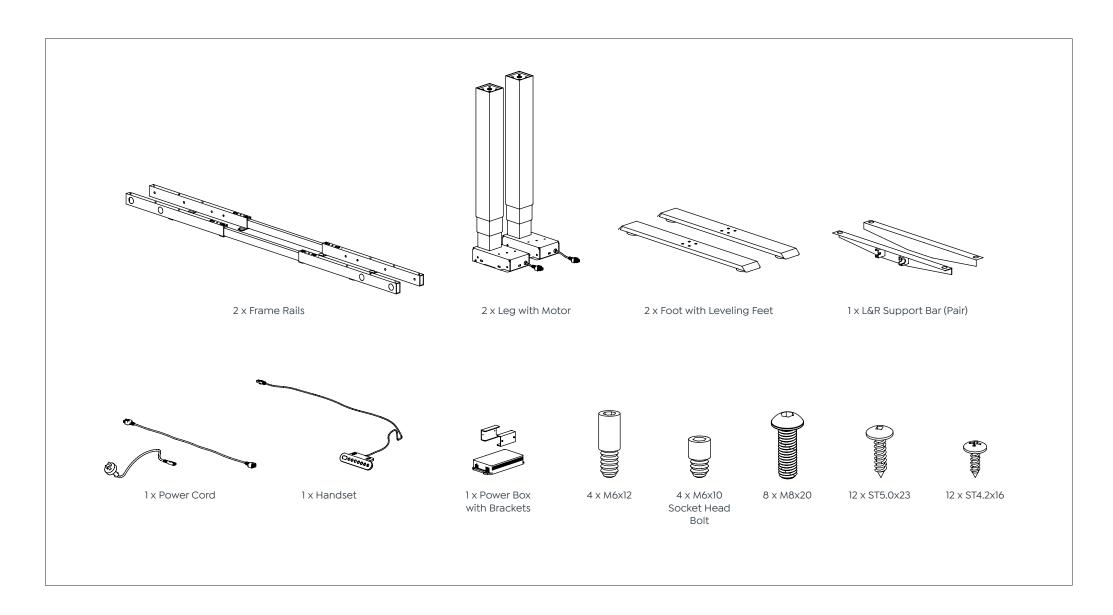
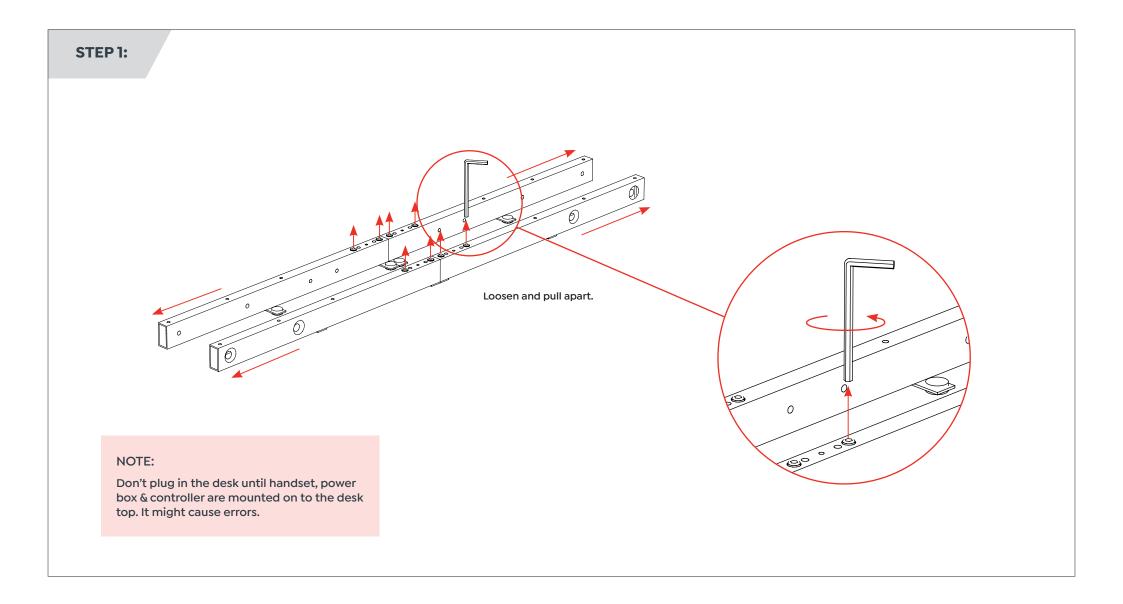
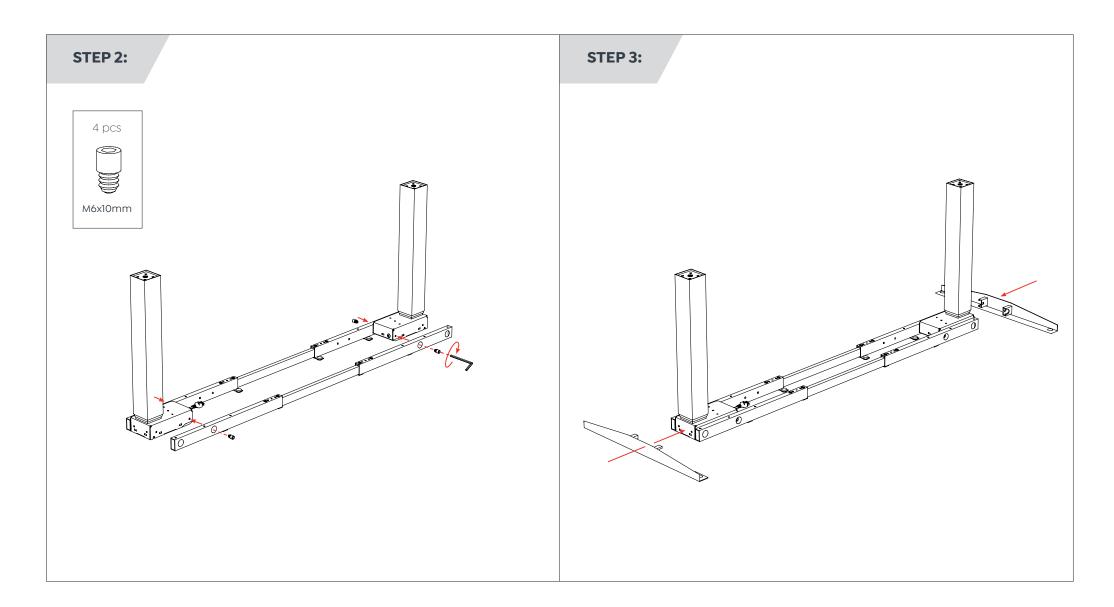
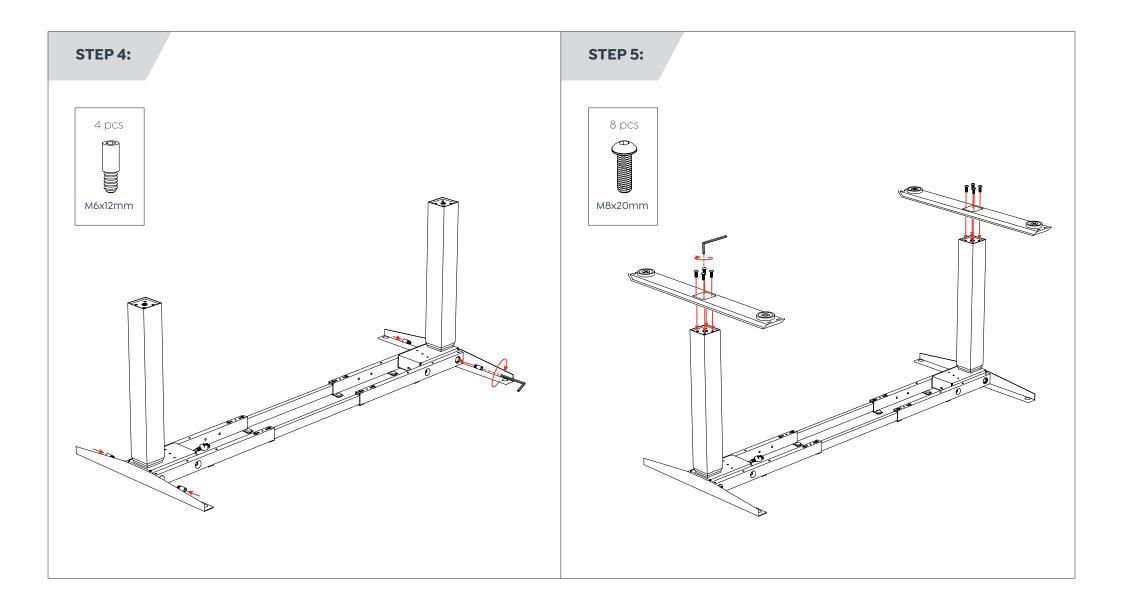


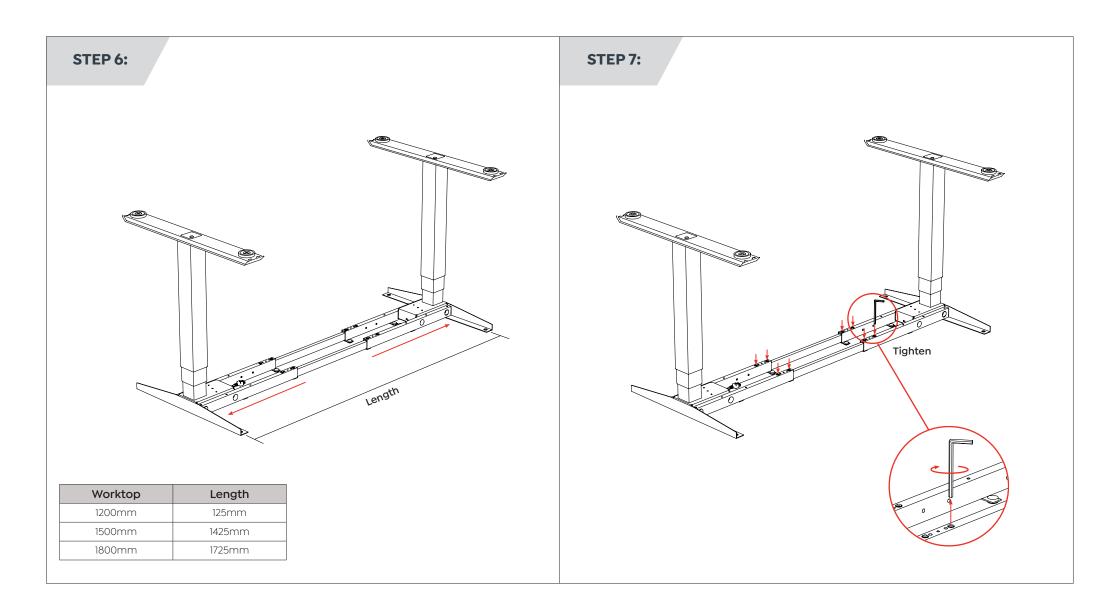
Components List

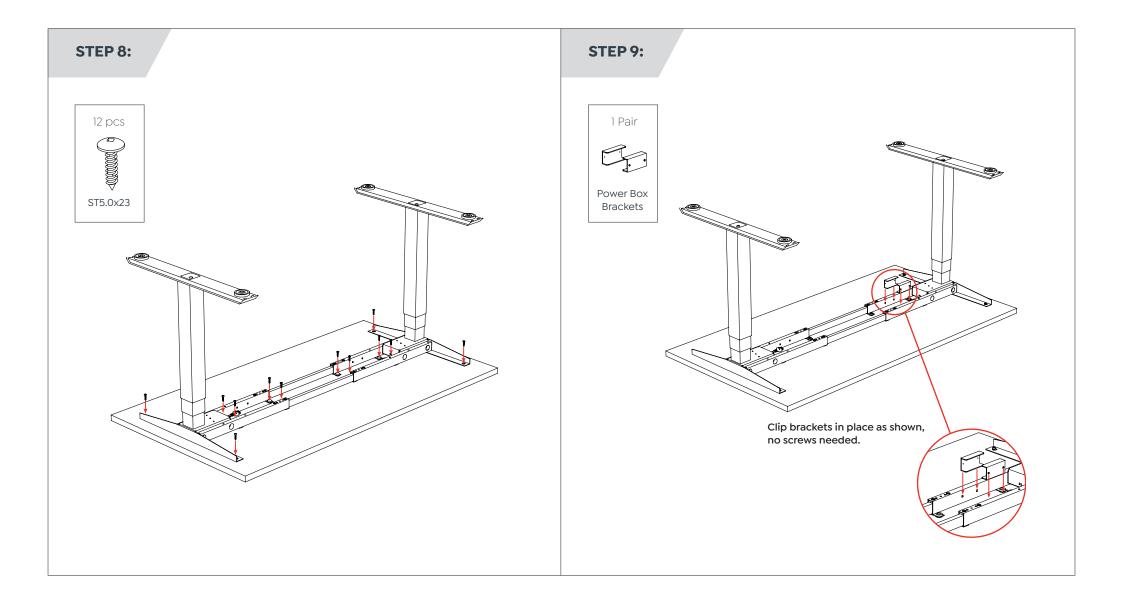


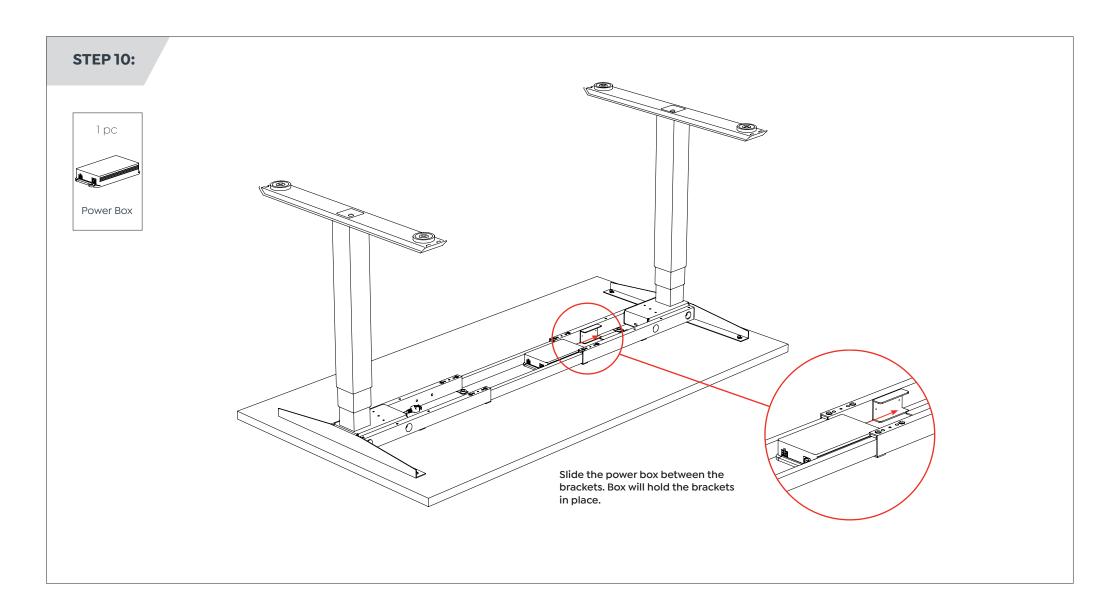


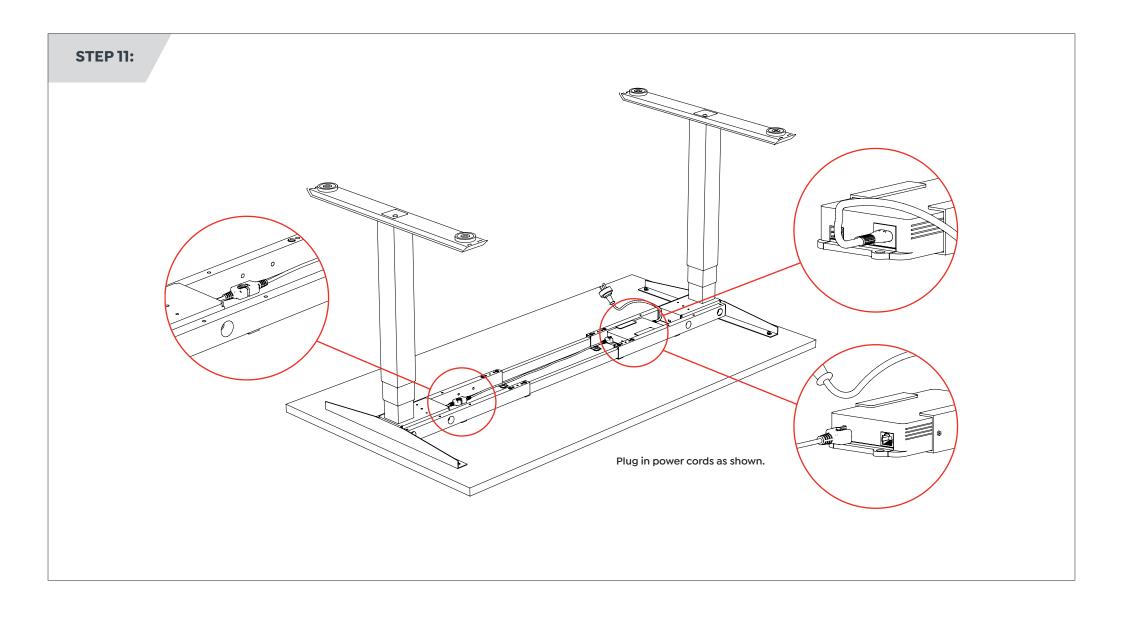


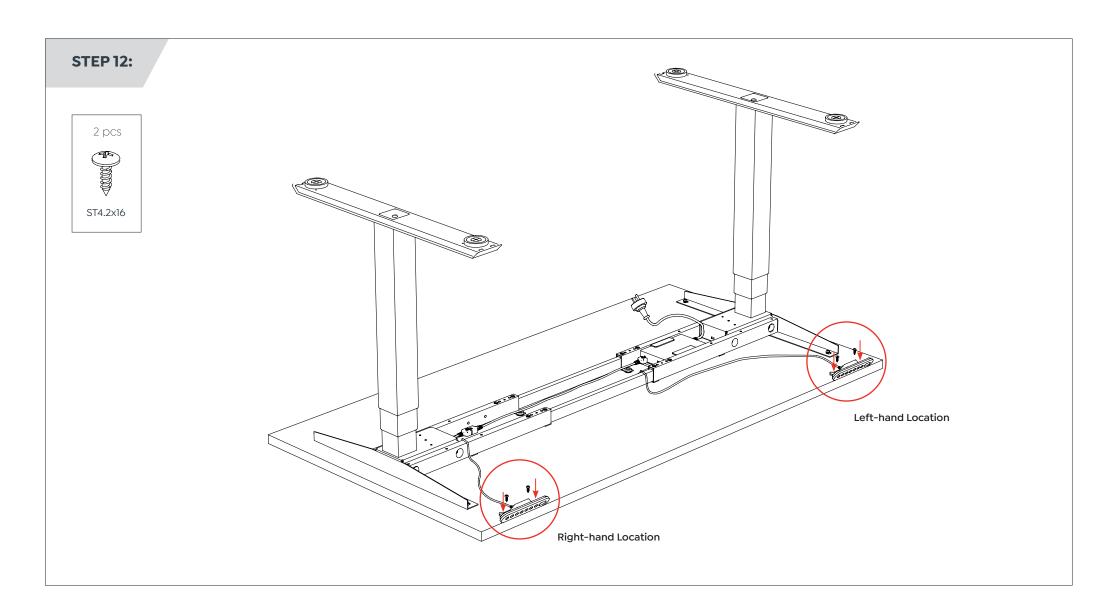






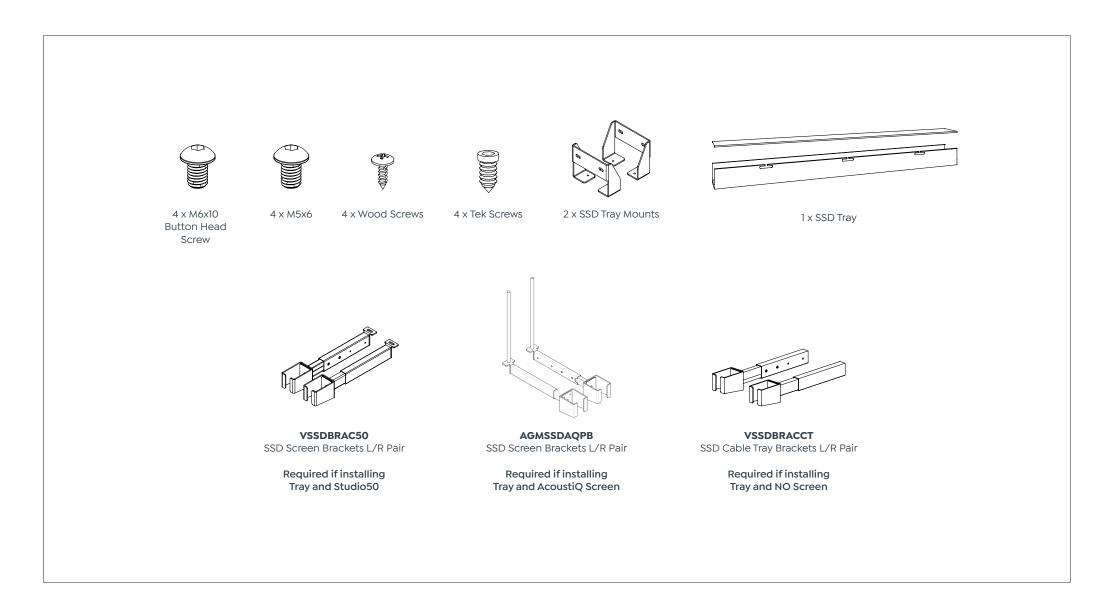


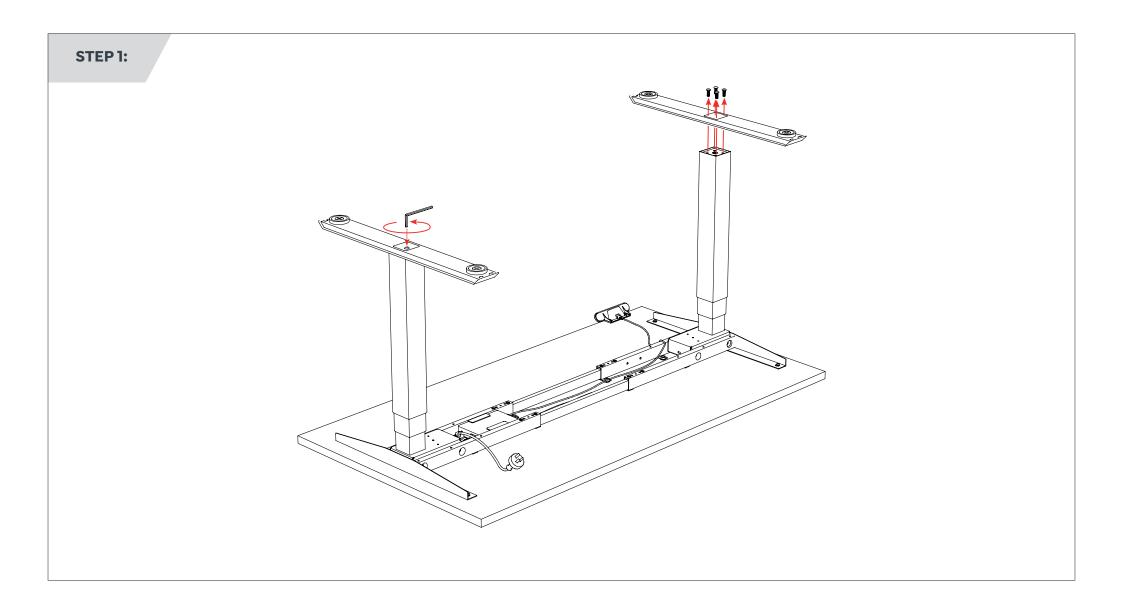


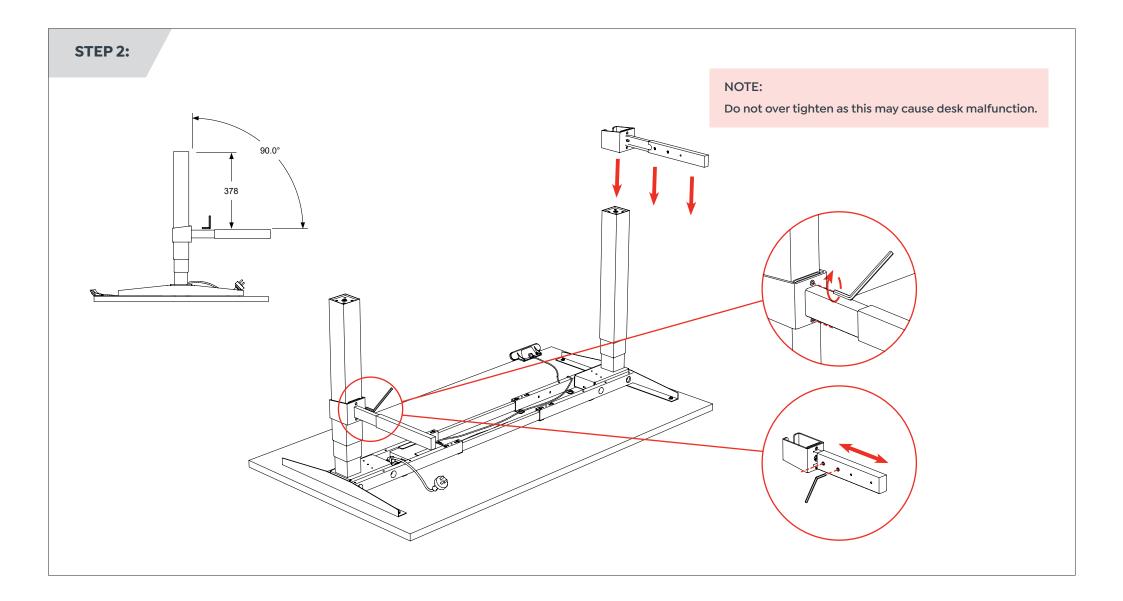


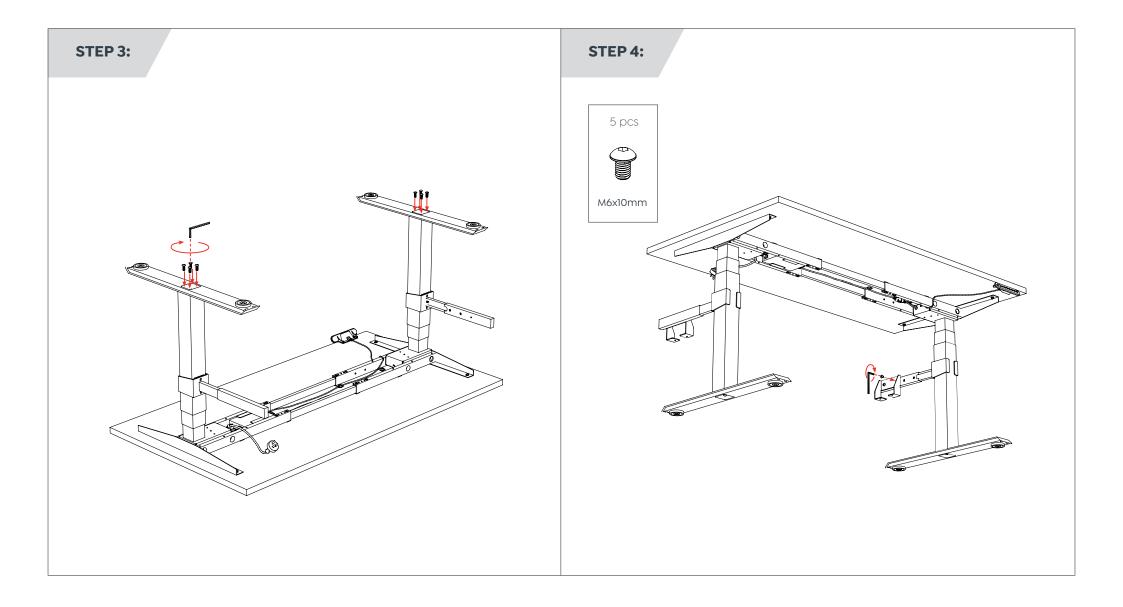


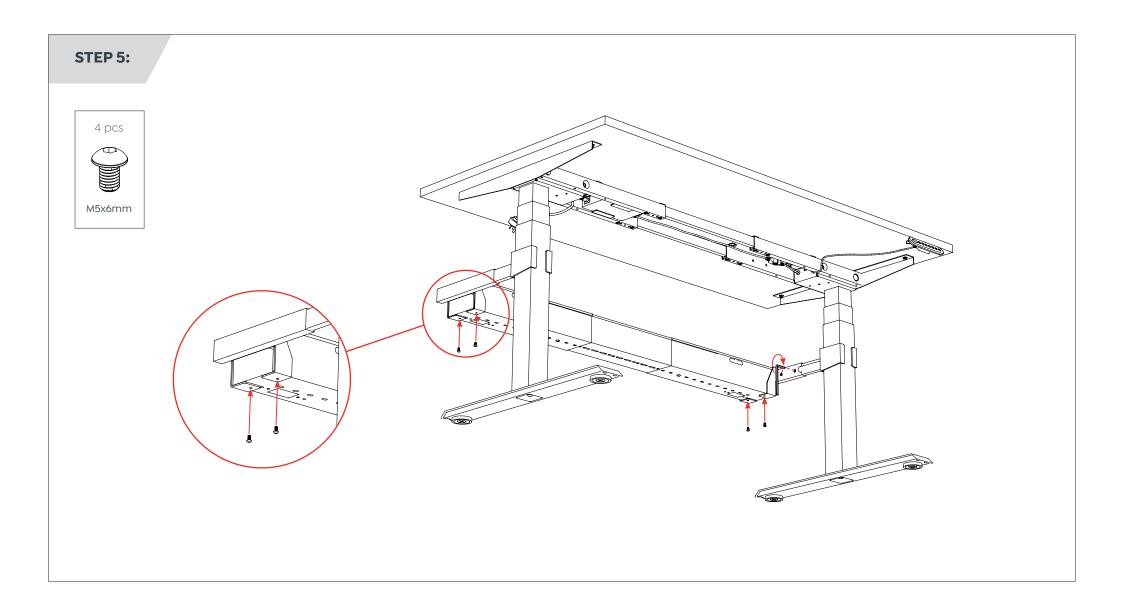
Optional SSD Cable Tray - Components List

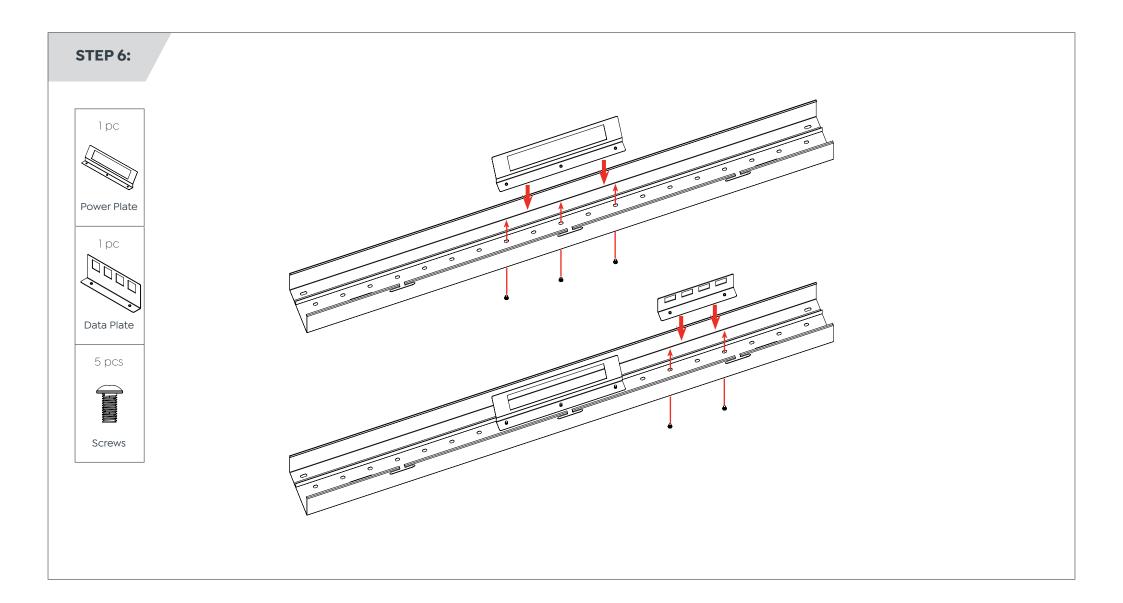


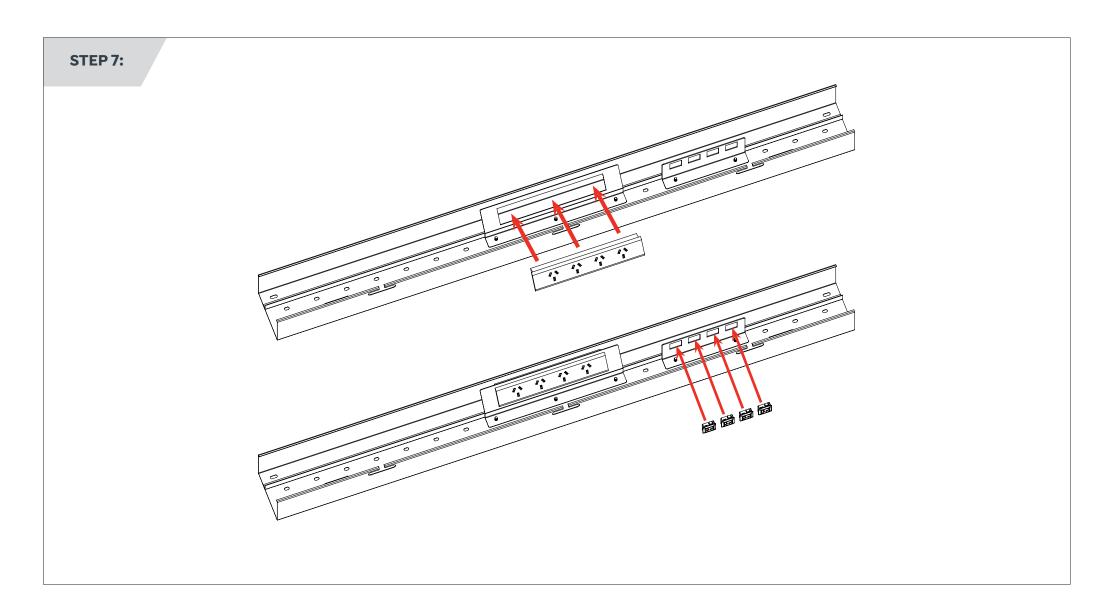


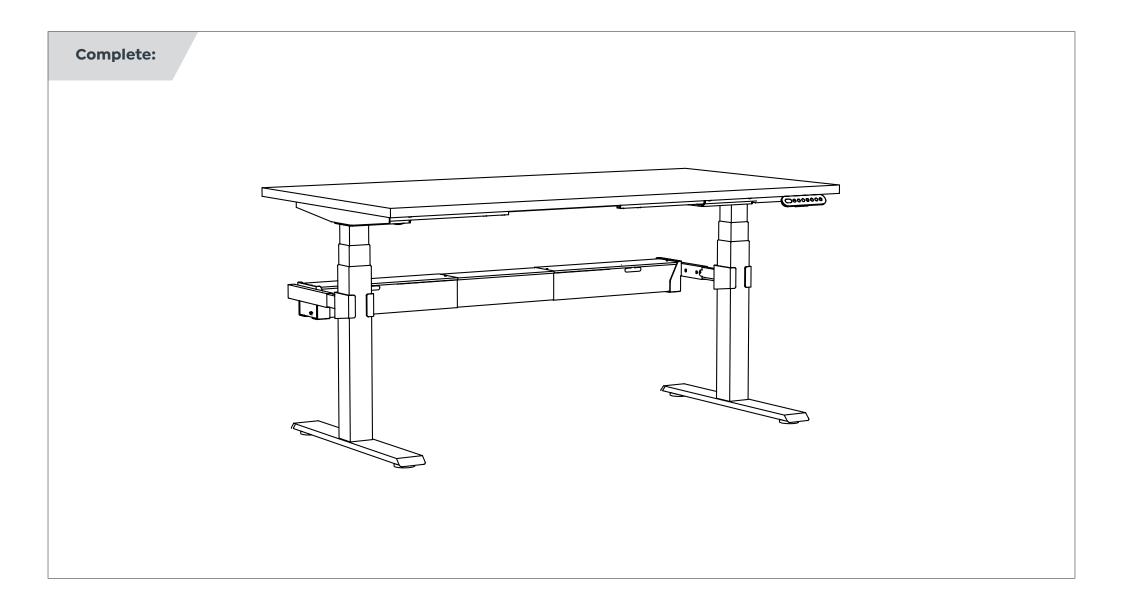




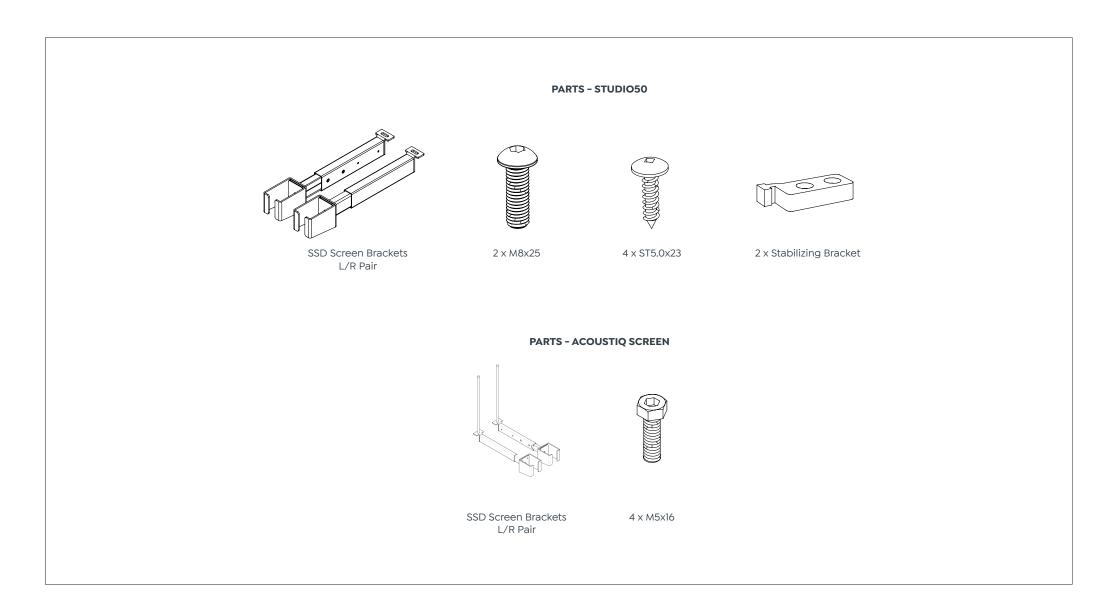




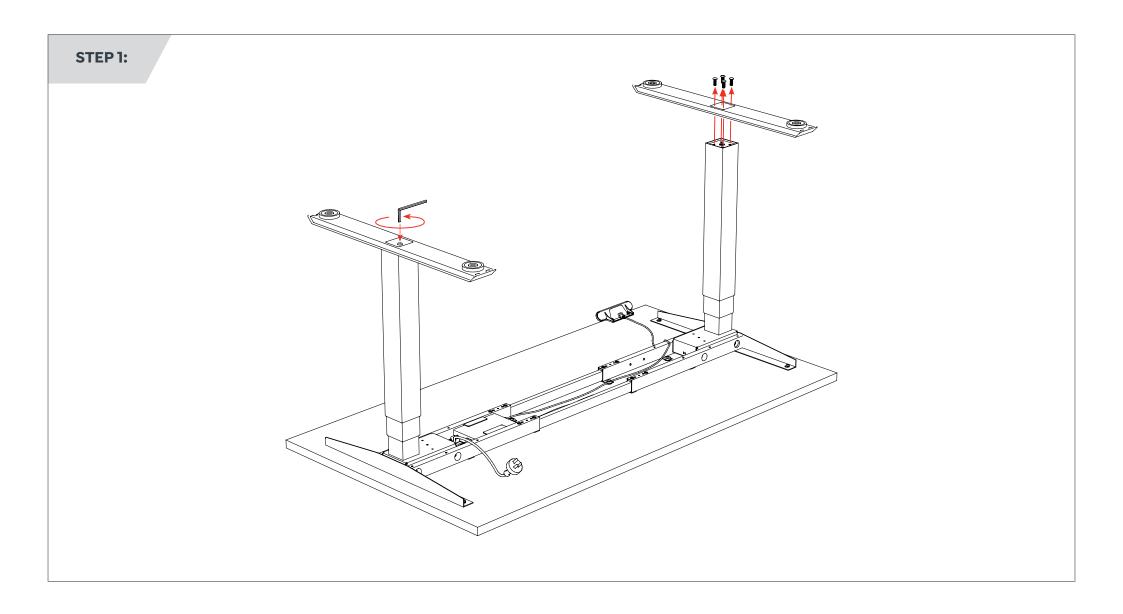




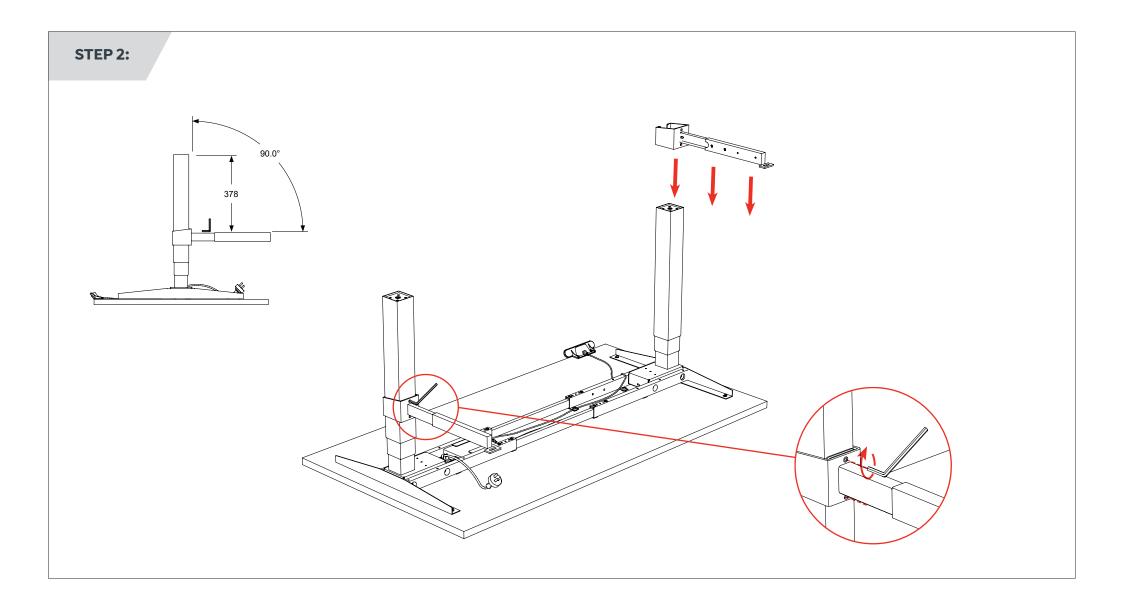
Optional Studio50 or AcoustiQ Screen - Components List



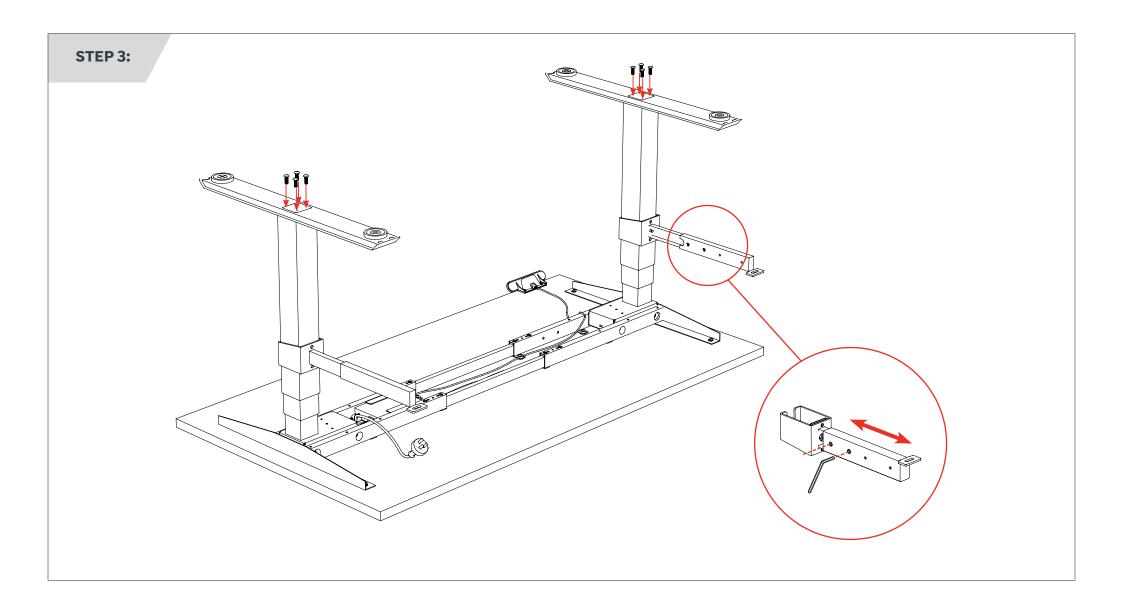
Optional Studio50 or AcoustiQ Screen - Assembly Instructions



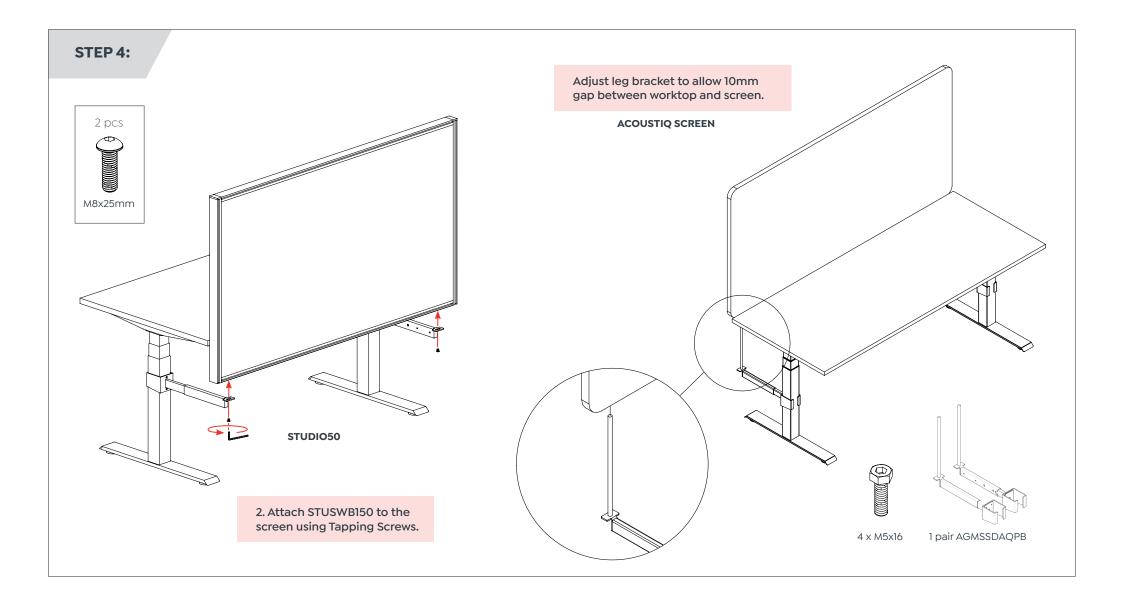
Optional Studio50 or AcoustiQ Screen - Components List



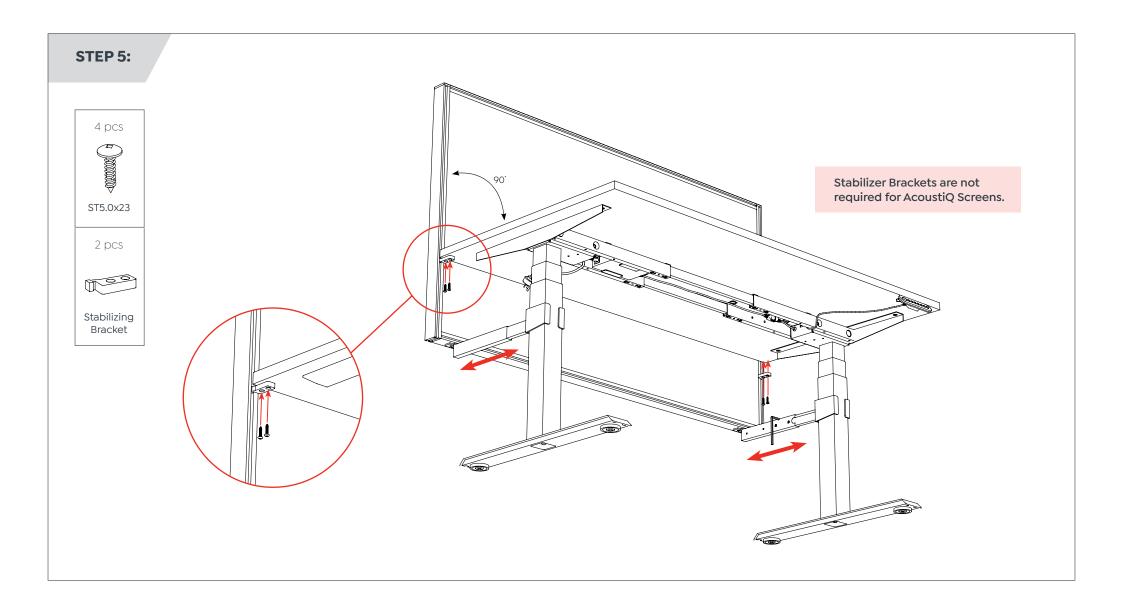
Optional Studio50 or AcoustiQ Screen - Assembly Instructions



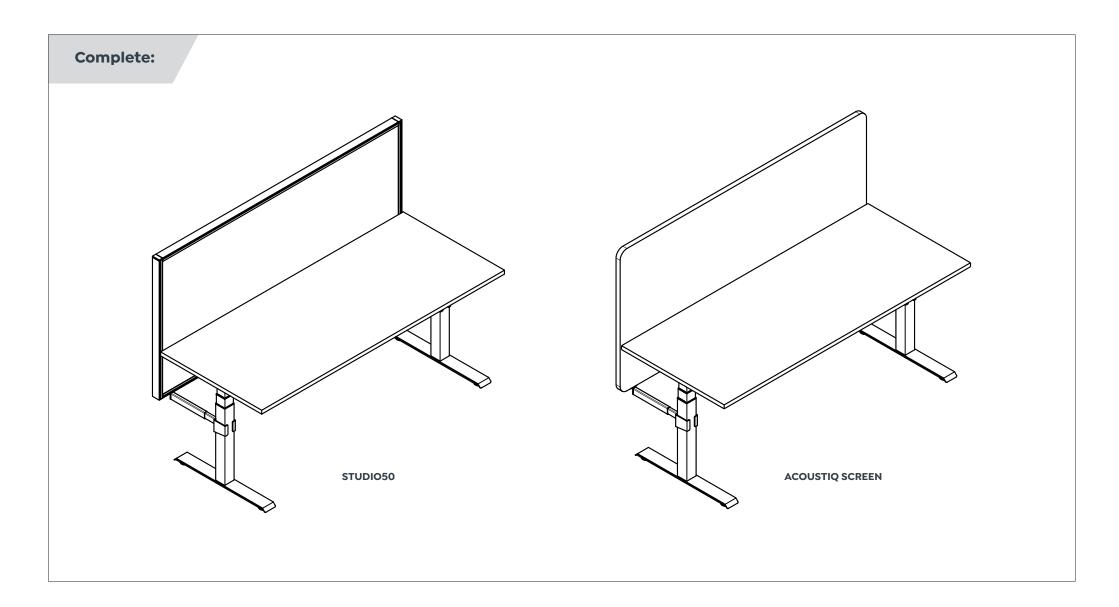
Optional Studio50 or AcoustiQ Screen - Components List



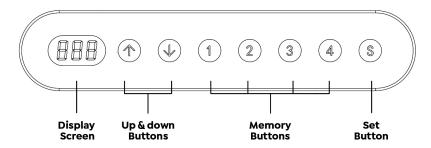
Optional Studio50 or AcoustiQ Screen - Assembly Instructions



Optional Studio50 or AcoustiQ Screen - Components List



Electric Digital Handset Functions - Operational Instructions



The whole handset surface is a button panel. If there is no press within 30 seconds, the screen is locked and 1/2/3/4/S buttons are locked correspondingly, you should press Up or Down key first, it can be used when the display screen light up.

OPERATION

- Display Screen Shows current height of desk.
- Up and Down Button Press and hold the "UP" or "DOWN" button to adjust desk height until you reach an optimum height.
- How to Set Memory Buttons Adjust desk to preferred height using "UP" & "DOWN" buttons. Press and hold a memory button for 5 seconds until you hear a beep, the memory height is now saved.
- Memory Buttons After setting memory buttons, the desk will auto adjust to the saved height.
- **Set Button** Auto adjusts desk height to 72cm. This height is the standard optimum height when sitting.

FACTORY RESET

Restore the Factory Settings: When the desk is assembled for the first time, a new controller is installed or the parameters need to be restored to the factory settings, press the "DOWN" and "UP" buttons simultaneously, you will hear the first "beep" after about 5 seconds and a second "beep" after 10 seconds. When the display screen shows "RST", please refer to "Calibration Step 1" below.

CALIBRATION

- 1. When "RST" is on the display screen, press the "DOWN" button until the desk frame reaches its lowest point. After hearing a "beep" and desk frame rebounds, calibration is completed (Note: The button cannot be released during this operation, otherwise the calibration will fail).
- Forced Calibration: Press the "DOWN" button until the desk frame reaches its lowest point, then release the button and press it again for about 5 seconds until hear a "beep" and desk frame rebounds, and the calibration is completed.

SAFETY FUNCTION

When the desktop is moving up or down and encounters reverse resistance, the desk will rebound.

ERROR CODES

Error and Fault	Solution
E01, E06, E07 = Power Fault	Power off and restart. If fault still exists there is a motor problem.
E02 = Synchro Height Over 10mm	Implement the calibration step 1.
E04 = Handset Fault	Unplug and replug the cable of hand set. Power off and restart.
E05 = Anti-collision Alert	Rebound reminder, normal condition.
E08 = Desktop Sloping	Check the desktop.
E11, E21, E40, E41 = Connection Cable Failure	Check the connecting cable.
E12, E22, E42, E43 = Controller Fault	Exchange the controller.
E14~E17, E24~E27 = Motor Fault	Change motor.
E18, E28 = Overloading	Reduce the loading.
Hot = Overload Power Protection	Automatic recovery after stop using for 20 minutes.

ADVANCED FUNCTION SETTINGS

Limited Height Setting: Press "UP" and "DOWN" buttons for 5 seconds until you hear a 'beep', limited height setting success.

(minimum limited height < 96, maximum limited height > 97).

Cancel the Function: Run to the limit height and press "UP" and "DOWN" buttons again for 5 seconds until you hear a beep sound, limited height cancel.

Lock and Unlock: Press "UP" and "S" buttons, screen display "LOC", system locked. Press "DOWN" and "S" buttons, screen display "LOC", system unlocked.

Press "SET" button for approx 10 seconds until digital screen displays S-1. Press the "UP" or "DOWN" buttons to choose from the following.

S-1 = Metric and Inch Exchange

Select "up" & "down" buttons to navigate to selection

0 - Metric

1 - Inch

Press "SET" button to make selection and save.

Electric Digital Handset Functions - Operational Instructions

S-2 = Anti Collision Sensitivity

Select "up" & "down" buttons to navigate to selection

0 - Shut down

1 - The most insensitive

8 - The most sensitive

Press "SET" button to make selection and save.

S-3 = Sensitivity of Upwards Anti Collision

Select "up" & "down" buttons to navigate to selection

0 - Shut down

1 - The most insensitive

8 - The most sensitive

Press "SET" button to make selection and save.

S-4 = Sensitivity of Downwards Anti Collision

Select "up" & "down" buttons to navigate to selection

0 - Shut down

1 - The most insensitive

8 - The most sensitive

Press "SET" button to make selection and save.

S-5 = Basement Height Setting

Use "up" & "down" buttons to adjust the basement height.

Press "SET" button to make selection and save.

S-6 = Memory Key Operation

Select "up" & "down" buttons to navigate to selection

0 - Long pressing desk running, hands off desk stop running

1 - Click desk running, second click to stop running

Press "SET" button to make selection and save.

S-7 = Overheat Protection

Select "up" & "down" buttons to navigate to selection

0 - Shut down

1 - Turn on (Continuous operation for two minutes, error HOT)

Press "SET" button to make selection and save.

S-8 = Desktop Tilt Angle Setting

Select "up" & "down" buttons to navigate to selection

- 0 Shut down
- 1 0.5°
- 2 1.0°
- 3 1.5°
- 4 2.0°
- 5 2.5°
- 6 3.0°
- 7 3.5°
- 8 4.0°

Press "SET" button to make selection and save.



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